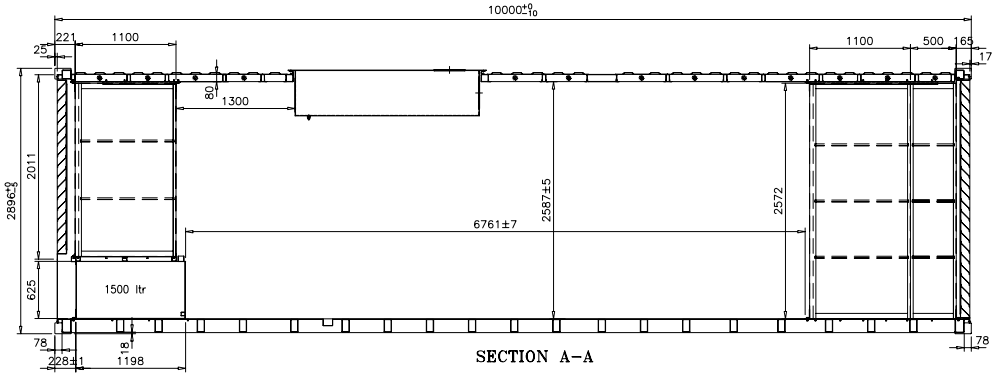
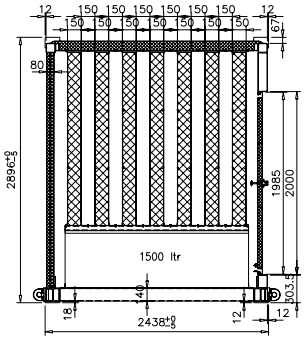
PART NAME			MATERIAL	REMARK
FRAME	TOP SIDE RAIL		Q235B	t4.0x100x100
	BOTTOM SIDE RAIL		Q235B	t10.0x150x150
	CORNER POST		SPA-H	t6.0
	END RAIL		Q235B	
PANEL	ROOF		SPA-H	t2.0
	SIDE		SPA-H	t2.0
	DOOR		SPA-H	t2.0
	SUB-FLOOR			
	INSIDE LINING	ROOF	PREF SHEET	t1.0
		SIDE	PREF SHEET	t1.0
		DOOR		
FLOOR			Q235B	t4.0 CHECKERED PLATE
CORNER CASTING			SCW 480	
INSULATION			ROCKWOOL	60kg/cu.m

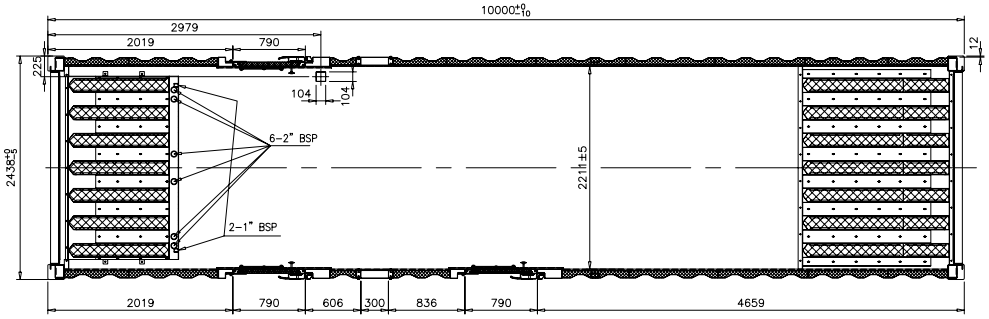
CLASSIFICATION		DIMENSION			
EXTERNAL	LENGTH	10,000 $^{0}_{-10}$	MM	33'	$^{0}_{-25/64"}$
	WIDTH	2,438 $^{0}_{-5}$	MM	8'	$^{0}_{-3/16"}$
	HEIGHT	2,896 $^{0}_{-5}$	MM	9' 6"	$^{0}_{-3/16"}$
INTERNAL	LENGTH	6,761 $\pm^{7}$	MM	22' -2 11/64"	$\pm^{17/64"}_{-17/64"}$
	WIDTH	2,211 $\pm^{5}$	MM	7' -3 3/64"	$\pm^{3/16"}_{-3/16"}$
	HEIGHT	2,587 $\pm^{5}$	MM	8' -5 27/32"	$\pm^{3/16"}_{-3/16"}$
INTERNAL CUBIC CAPACITY		38.67	CU.M	1,365	CU.FT
MAX. GROSS WEIGHT		24,000	KG	52,910	LB



SECTION A-A



SECTION C-C



SECTION B-B

DRAWING NO.	DESCRIPTIONS	REMARKS
E33-GNMA-06A	MARKING ASSEMBLY	1200
E33-GNFA-06A	TANK ASSEMBLY	1100
E33-GNIC-06A	BOUND ASSEMBLY	1000
E33-GNIB-06A	REAR ATTENUATION SPLITTER ASSEMBLY	0900
E33-GNIA-06A	FRONT ATTENUATION SPLITTER ASSEMBLY	0800
E33-GNSD-06A	PERSONNEL ACCESS DOOR ASSEMBLY	0700
E33-GNSR-06A	RIGNT SIDE ASSEMBLY	0600
E33-GNFF-06A	FRONT ASSEMBLY	0500
E33-GNSA-06A	LEFT SIDE ASSEMBLY	0400
E33-GNRA-06A	ROOF ASSEMBLY	0300
E33-GNEF-06A	REAR ASSEMBLY	0200
E33-GNBS-06A	BASE STRUCTURE ASSEMBLY	0100
E33-GNGD-06A	GENERAL ARRANGEMENT (B)	0000-2
E33-GNGD-06A	GENERAL ARRANGEMENT (A)	0000-1

UNLESS OTHERWISE STATED, WELD PARAMETER TO BE:			UNLESS OTHERWISE STATED, LINEARITY TOLERANCE TO BE:	
GROOVE	t<3.0mm	Non	DIM. ≤ 50mm	△ = ± 0.5mm
	t ≥ 3.0mm	≥ 0.5t	50mm < DIM. ≤ 100mm	△ = ± 1.0mm
WELD HEIGHT	BUTT WELDING	h=0~3mm	100mm < DIM. ≤ 500mm	△ = ± 1.5mm
	FILLET WELDING	k=3/4 t	500mm < DIM. ≤ 1000mm	△ = ± 2.0mm
	LAP WELDING	h ≥ t	1000mm < DIM. ≤ 2000mm	△ = ± 2.5mm
	PLUG WELDING	d=t	2000mm < DIM.	△ = ± 3.0mm

MARK	Q'TY	REV. FILE NO.	SIGNATURE	DATE

APPROVED	
STANDARD	
CHECKED	
DESIGNED	
DATE	
SCALE	1:40
PROJECTION	

SIZE: 33'x8'x9'6"

TITLE: GENERAL ARRANGEMENT B

DRAWING NO.: E33-GNGD-06A

JP CONTAINER LIMITED

REV. A